

D

C

B

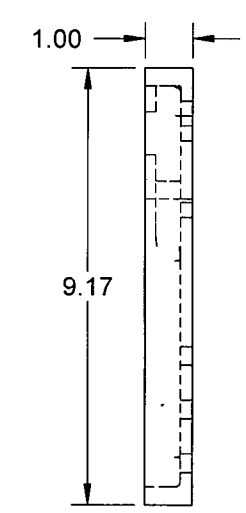
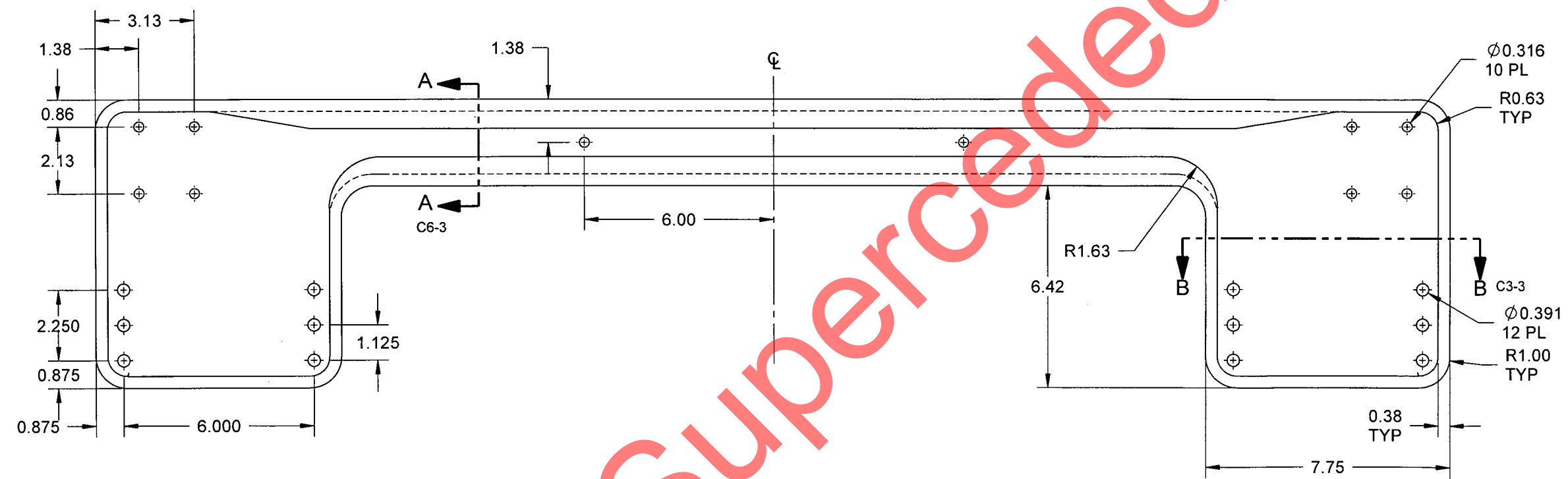
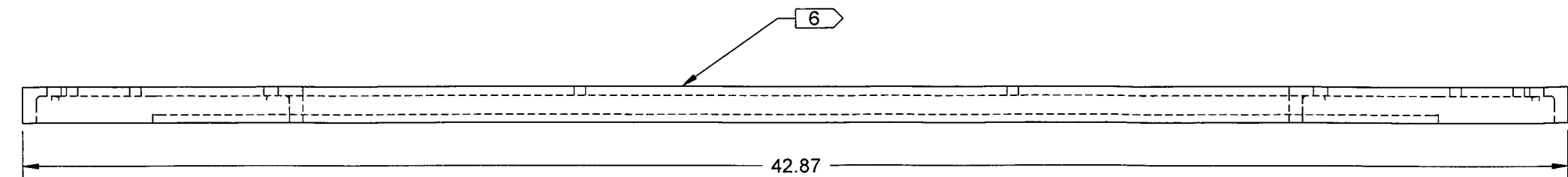
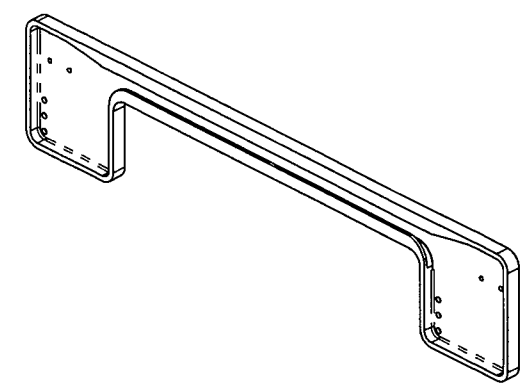
A

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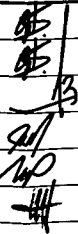
A



D4037-1 AFT CROSSBEAM

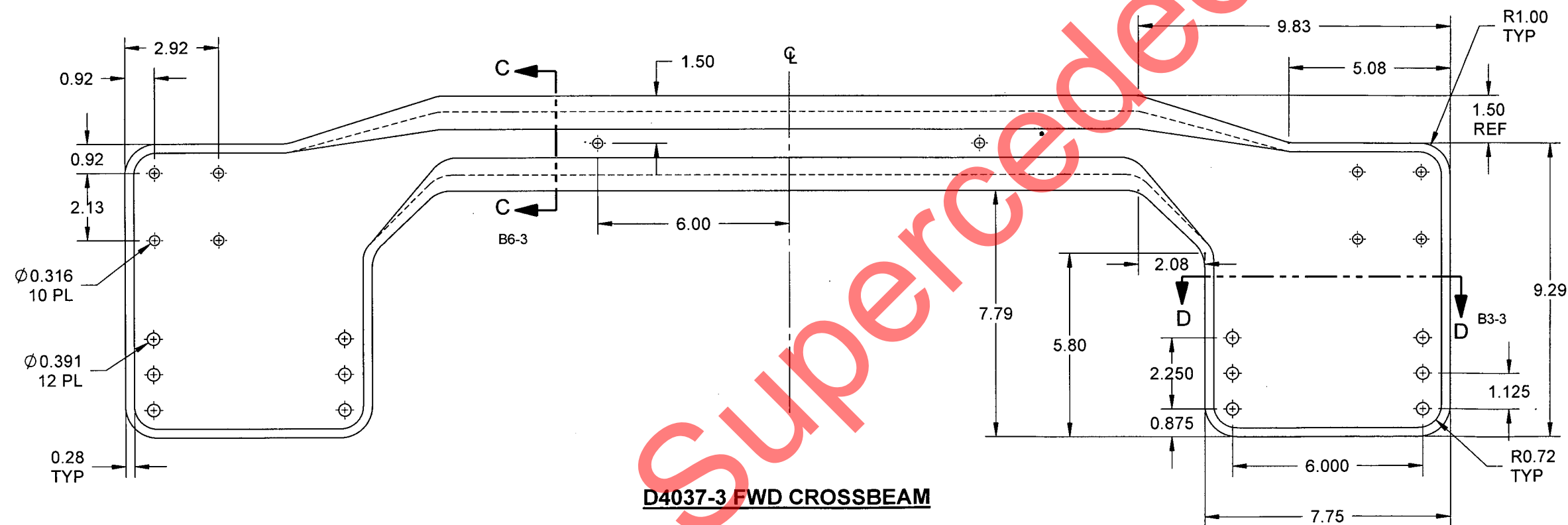
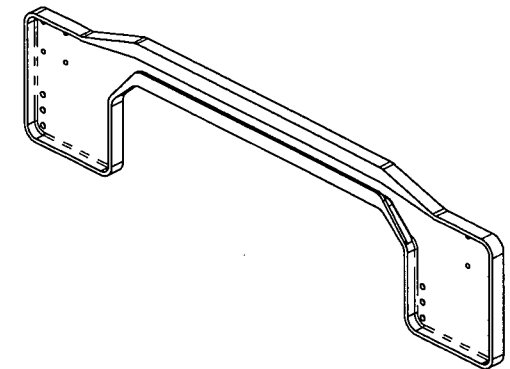
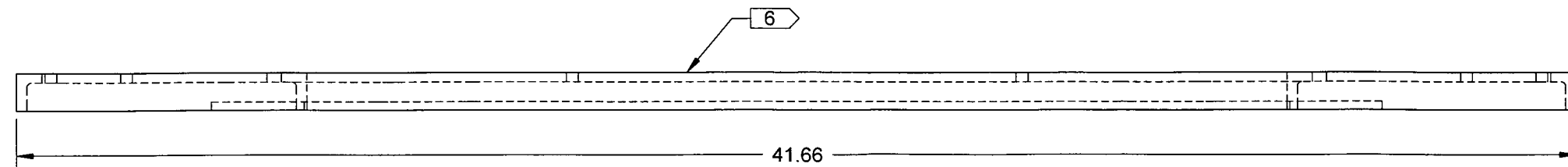
RELEASED  
2010-04-16

- NOTES:
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 1.000 THICK  
PER AMS-QQ-A-250/11 (OR AMS 4025/4027)  
REF DART SPEC M6061T6S1.000
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4037-1" AND B/N USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 9.03 lbs
  - 8) MACHINE PER DART SOLIDWORKS PART "D4037-1\_REVA.SLDPRT"

A		NEW ISSUE		BY	09.12.16
REV.		DESCRIPTION			
DESIGN			<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN					
CHECKED			DRAWING NO.		REV. A
MFG. APPR.			D4037		SHEET 1 OF 3
APPROVED			TITLE		SCALE
DE APPR.		CROSSBEAM		NTS	
DATE		09.12.16		COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

D  
C  
B  
A

D  
C  
B  
A



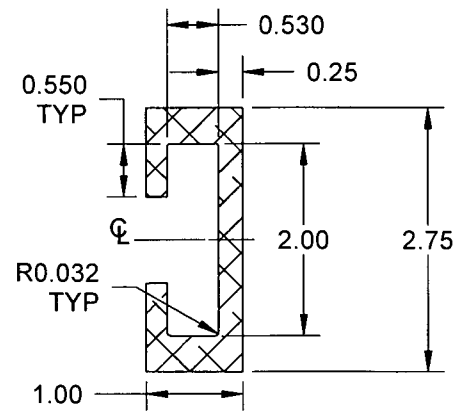
**D4037-3 FWD CROSSBEAM**

**RELEASED**  
2010-04-14

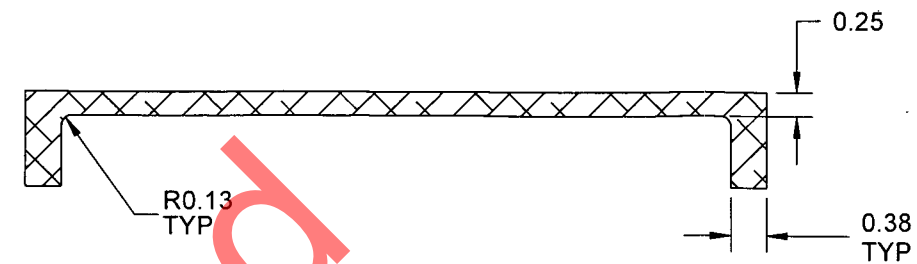
**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 1.000 THICK  
PER AMS-QQ-A-250/11 (OR AMS 4025/4027)  
REF DART SPEC M6061T6S1.000
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4037-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 9.17 lbs
- 8) MACHINE PER DART SOLIDWORKS PART "D4037-3\_REVA.SLDPRT"

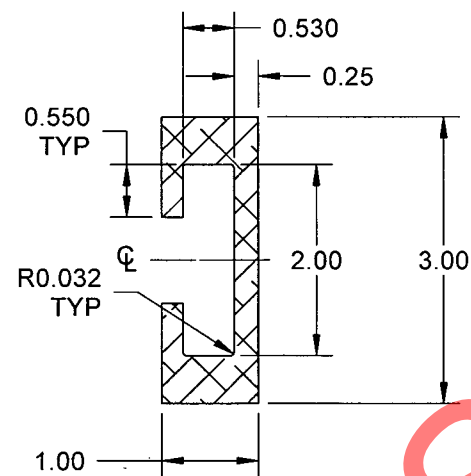
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4037</b>	SHEET 2 OF 3
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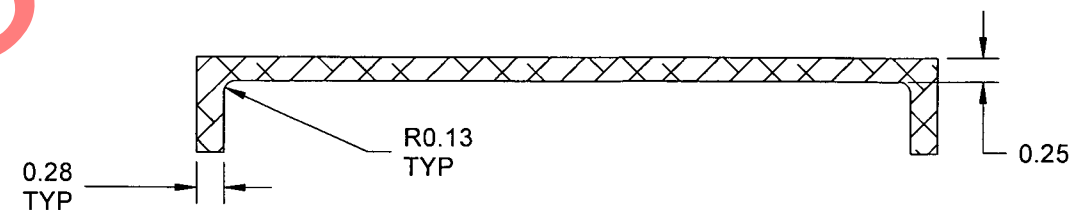
**SECTION A-A** B6-1  
SCALE 2X



**SECTION B-B** B2-1  
SCALE 2X



**SECTION C-C** B6-2  
SCALE 2X



**SECTION D-D** B3-2  
SCALE 2X

**RELEASED**  
2010-04-14  
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DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4037</b>	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>CROSSBEAM</b>	NTS
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